

H/A

Date: Friday, 26/01/2007 12:54:00 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30476	
Estimate Number : 12661	
P.O. Number : N/A	Part Number : D35742
This Issue : 26/01/2007 S.O. No. : N/A	Drawing Number : D3574 UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : U/R
Previous Run : 30370	Material : N/A
Written By : _____	Due Date : 02/02/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)

F60029 lexan sheet

Batch: m103106

ml 07 01 29

①

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3574

Dwg Rev: U/R

Prog Rev: A

ml 07 01 29

①

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 01 29

①

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

07/01/29 ①

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAP 07/01/29 ①

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Drawing Name: CABIN FLOOR PROTECTOR

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Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/01/29 ①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

****charge to w/o 00002****

07/01/30 ①

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/01/30 ①

Job Completion



07-01-30

DART AEROSPACE LTD	Work Order:	30476
Description: Cabin Floor Protector	Part Number:	D3574-2
Inspection Dwg: D3574 Rev: U/R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by: <i>MM</i>	Audited by: <i>AA</i>	Prototype Approval:
Date: <i>07/01/29</i>	Date: <i>07/01/29</i>	Date: <i>N/A</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	